

Del. 750

## Work Order ID 92514

\*92514\*

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October-31-12 11:08:03 AM

Item ID: D3917-3

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Washer

Start Date: 11/07/12

Start Qty: 40.00

\*40\*

Cust Item ID:

Required Date: 11/12/12

Req'd Qty: 40.00

\*40\*

Customer:

Reference:

Approvals:

Process Plan: MLSDate: 12-11-01

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3917

A

100

0.00

\*100\*

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

TURN AS PER FOLIO FA876 &amp; DWG

FOLIO REV: AADWG REV: A

DEBURR

110

QC2- Inspect parts off machine FAI/FAIB

0.00

\*110\*

QC

Memo

0.00

Quality Control

SL 12/11/19      60      0

SL 12/11/19      60      0

# Work Order ID 92514

**\*92514\***

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October-31-12 11:08:03 AM

Item ID: D3917-3 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Washer  
Start Date: 11/07/12 Start Qty: 40.00 **\*40\*** Cust Item ID:  
Required Date: 11/12/12 Req'd Qty: 40.00 **\*40\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
<b>*120*</b>									
QC	Memo	0.00							DAS 08 9-89
Quality Control									
130	Identify as per dwg & Stock Location: <u>072</u>	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

*12/11/21 (60)*

*12/11/22*  
*MF*  
*12-11-21*

# Picklist Print

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Work Order ID: 92514

Parent Item: D3917-3

Parent Item Name: Washer

Start Date: 11/07/12

Required Date: 11/12/12

Start Qty: 40.00

Required Qty: 40.00

Comments: Ipp Rev:A New Issue 09-12-02 JLM Verified by:DD IPP Rev:B as per dwg REV.A DD  
10.02.22 verified by:EC

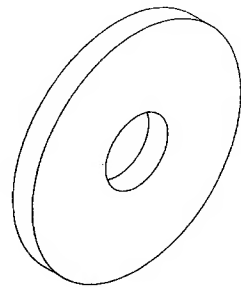
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELNR0.750 Delrin Round Bar 0.75"		Purchased	No			100	f	158.0460	0.02	0.842104		12/11/19	

Location	Loc Qty	Loc Code
MAT055	158.046	
116183	2.4	
117273	1.555	
117322	0.94	
121783	112.664	
122582	40.487	

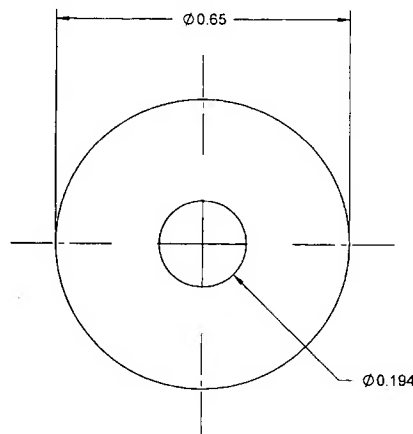
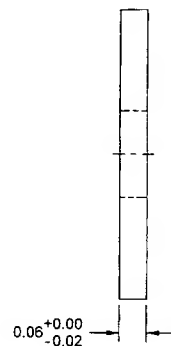
→ 123698

840

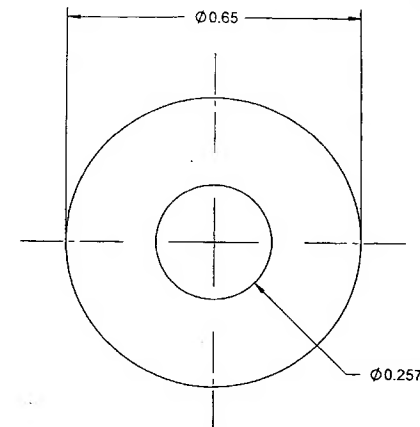
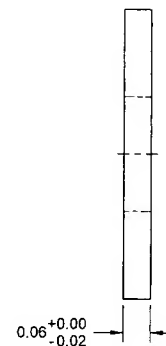




ISO VIEW



**D3917-1 WASHER**



**D3917-3 WASHER**

SHOWED BY  
RETURNED  
ENGINEER  
UNCONTROLLED  
SUBJECT TO  
WITH  
WORK  
NO. **92514 ML5**  
**12-11-01**

**RELEASED**  
2010-02-16  
*MP*

**NOTES:**

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL, COLOR BLACK  
REF DART SPEC M-DELRIN-R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: < 0.01 lbs

A		NEW ISSUE		JPH	10.01.29
REV.		DESCRIPTION		BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA			
DRAWN	AJS				
CHECKED	<i>[Signature]</i>	DRAWING NO.	D3917	REV. A	
MFG. APPR.	<i>[Signature]</i>				SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	WASHER (350 BASKET)	SCALE	
DE APPR.	<i>[Signature]</i>				NTS
DATE	10.01.29	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR FOR COMMUNICATION TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>			